



ALLIED GROUP



The Allied Group carries a vast inventory of PVF. This includes: WPB, A105, A105N, LF2, SP44, WPL6, A860, MSS SP75, 304, 316, 317, 2205, A20, A106B, A333, AND X-Grade.

WWW.ALLIED-GRP.COM

TELEPHONE: 713-799-1100

Nominal Pipe Size	Nominal Outside Diameter	5S	10S	Sched. 10	Sched. 20	Sched. 30	STD Wall	40S	Sched. 40	Sched. 60	XH Wall	80S	Sched. 80	Sched. 100	Sched. 120	Sched. 140	Sched. 160	XX Wall
1/8	0.405		.049 .19	.049 .19		.057 .21	.068 .24	.068 .24	.068 .24		.095 .31	.095 .31	.095 .31				.124 .37	.190 .44
1/4	0.540		.065 .33	.065 .33		.073 .36	.088 .43	.088 .43	.088 .43		.119 .54	.119 .54	.119 .54				.145 .61	.238 .77
3/8	0.675		.065 .42	.065 .42		.073 .47	.091 .57	.091 .57	.091 .57		.126 .74	.126 .74	.126 .74				.158 .87	.252 1.14
1/2	0.840	.065 .54	.083 .67	.083 .67		.095 .76	.109 .85	.109 .85	.109 .85		.147 1.09	.147 1.09	.147 1.09				.188 1.31	.294 1.72
3/4	1.050	.065 .68	.083 .86	.083 .86		.095 .97	.113 1.13	.113 1.13	.113 1.13		.154 1.48	.154 1.48	.154 1.48				.219 1.95	.308 2.44
1	1.315	.065 .87	.109 1.41	.109 1.41		.114 1.46	.133 1.68	.133 1.68	.133 1.68		.179 2.17	.179 2.17	.179 2.17				.250 2.85	.358 3.66
1 1/4	1.660	.065 1.11	.109 1.81	.109 1.11		.117 1.93	.140 2.27	.140 2.27	.140 2.27		.191 3.00	.191 3.00	.191 3.00				.250 3.77	.382 5.22
1 1/2	1.900	.065 1.28	.109 2.09	.109 2.09		.125 2.37	.145 2.72	.145 2.72	.145 2.72		.200 3.63	.200 3.63	.200 3.63				.281 4.86	.400 6.41
2	2.375	.065 1.61	.109 2.64	.109 2.64		.125 3.01	.154 3.66	.154 3.66	.154 3.66		.218 5.03	.218 5.03	.218 5.03				.344 7.47	.436 9.04
2 1/2	2.875	.083 2.48	.120 3.53	.120 3.53		.188 5.40	.203 5.80	.203 5.80	.203 5.80		.276 7.67	.276 7.67	.276 7.67				.375 10.02	.552 13.71
3	3.500	.083 3.03	.120 4.34	.120 4.34		.188 6.66	.216 7.58	.216 7.58	.216 7.58		.300 10.26	.300 10.26	.300 10.26				.438 14.34	.600 18.60
3 1/2	4.000	.083 3.48	.120 4.98	.120 4.98		.188 7.66	.226 9.12	.226 9.12	.226 9.12		.318 12.52	.318 12.52	.318 12.52					
4	4.500	.083 3.92	.120 5.62	.120 5.62		.188 8.67	.237 10.80	.237 10.80	.237 10.80		.337 15.00	.337 15.00	.337 15.00	.438 19.02			.531 22.53	.674 27.57
5	5.563	.109 6.36	.134 7.78	.134 7.78			.258 14.63	.258 14.63	.258 14.63		.375 20.80	.375 20.80	.375 20.80	.500 27.06			.625 32.99	.750 38.59
6	6.625	.109 7.59	.134 9.30	.134 9.30			.280 18.99	.280 18.99	.280 18.99		.432 28.60	.432 28.60	.432 28.60	.562 36.43			.719 45.39	.864 53.21
8	8.625	.109 9.92	.148 13.41	.148 13.41	.250 22.38	.277 24.72	.322 28.58	.322 28.58	.322 28.58	.406 35.67	.500 43.43	.500 43.43	.500 43.43	.594 51.00	.719 60.77	.812 67.82	.906 74.76	.875 72.49
10	10.750	.134 15.21	.165 18.67	.165 18.67	.250 28.06	.307 34.27	.365 40.52	.365 40.52	.365 40.52	.500 54.79	.500 54.79	.500 54.79	.594 64.49	.719 77.10	.844 89.38	1.000 104.23	1.125 115.75	1.000 104.23
12	12.750	.156 21.00	.180 24.19	.180 24.19	.250 33.41	.330 43.81	.375 49.61	.375 49.61	.406 53.57	.562 73.22	.500 65.48	.500 65.48	.688 88.71	.844 107.42	1.000 125.61	1.125 139.81	1.312 160.42	1.000 125.61
14	14.000	.156 23.09	.188 27.76	.250 36.75	.312 45.65	.375 54.62	.375 54.62	.375 54.62	.438 63.50	.594 85.13	.500 72.16	.500 72.16	.750 106.23	.938 130.98	1.094 150.93	1.250 170.37	1.406 189.29	
16	16.000	.165 27.93	.188 31.78	.250 42.09	.312 52.32	.375 62.64	.375 62.64	.375 62.64	.500 82.85	.656 107.60	.500 82.85	.500 82.85	.844 136.74	1.031 164.98	1.219 192.61	1.438 223.85	1.594 245.48	
18	18.000	.165 31.46	.188 35.80	.250 47.44	.312 58.99	.438 82.23	.375 70.65	.375 70.65	.562 104.76	.750 138.30	.500 93.54	.500 93.54	.938 171.08	1.156 208.15	1.375 244.37	1.562 274.48	1.781 308.79	
20	20.000	.188 39.82	.218 46.10	.250 52.78	.375 78.67	.500 104.23	.375 78.67	.375 78.67	.594 123.23	.812 166.56	.500 104.23	.500 104.23	1.031 209.06	1.281 256.34	1.500 296.65	1.750 341.41	1.969 379.53	
22	22.000	.188 43.84	.218 50.76	.250 58.13	.375 86.69	.500 114.92	.375 86.69		.875 197.60		.500 114.92		1.125 251.05	1.375 303.16	1.625 353.94	1.875 403.38	2.125 451.49	
24	24.000	.218 55.42	.250 63.47	.250 63.47	.375 94.71	.562 140.81	.375 94.71	.375 94.71	.688 171.45	.969 238.57	.500 125.61	.500 125.61	1.219 296.86	1.531 367.74	1.812 429.79	2.062 483.57	2.344 542.64	
26	26.000			.312 85.68	.500 136.30		.375 102.72				.500 136.30							
28	28.000			.312 92.35	.500 146.99	.625 182.90	.375 110.74				.500 146.99							
30	30.000	.250 79.51	.312 99.02	.312 99.02	.500 157.68	.625 196.26	.375 118.76				.500 157.68							
36	36.000			.312 119.03	.500 189.75	.625 236.35	.375 142.81		.750 282.62		.500 189.75							
40	40.000						.375 158.85				.500 211.13							
42	42.000						.375 166.86				.500 221.82							
44	44.000						.375 174.88				.500 232.51							
46	46.000						.375 182.90				.500 243.20							
48	48.000						.375 190.92				.500 253.89							

Helpful Calculations/ Conversions

Weight Per Foot=
(O.D. - Wall) x Wall x 10.69

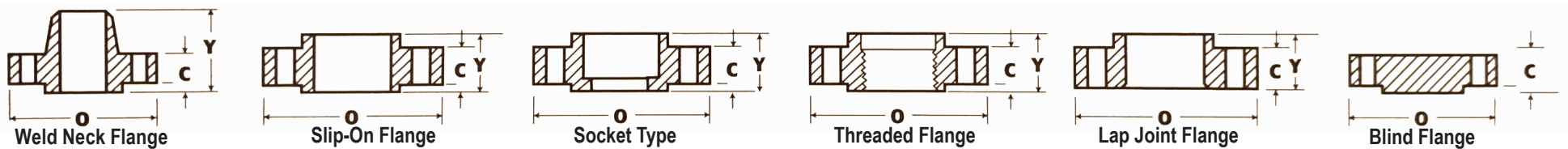
\$/Ton Converted \$/Ft. =
(price per ton / 2000) x (weight per foot)

\$/Ft. Converted \$/Ton =
(price per ft./ weight per foot) x 2000

Black is in Wall Thickness / Red is LBS/FT. (Plain End Mass)

Highlighted Cell Specs conform to B36.19 all else is B36.10

Nom. Pipe Size	CLASS 150 FLANGES							CLASS 300 FLANGES							CLASS 400 FLANGES						
	O	C*	Length Through Hub*			Bolt Circle	No. and Size of Holes	O	C*	Length Through Hub*			Bolt Circle	No. and Size of Holes	O	C*	Length Through Hub*			Bolt Circle	No. and Size of Holes
			Slip-on Thrd. Socket	Lap Joint	Weld Neck					Slip-on Thrd. Socket	Lap Joint	Weld Neck					Slip-on Thrd. Socket	Lap Joint	Weld Neck		
1/2	3.50	.44	.62	.62	1.88	2.38	4-0.62	3.75	.56	.88	.88	2.06	2.62	4-0.62	3.75	.56	.88	.88	2.06	2.62	4-0.62
3/4	3.88	.50	.62	.62	2.06	2.75	4-0.62	4.62	.62	1.00	1.00	2.25	3.25	4-0.75	4.62	.62	1.00	1.00	2.25	3.25	4-0.75
1	4.25	.56	.69	.69	2.19	3.12	4-0.62	4.88	.69	1.06	1.06	2.44	3.50	4-0.75	4.88	.69	1.06	1.06	2.44	3.50	4-0.75
1-1/4	4.62	.62	.81	.81	2.25	3.50	4-0.62	5.25	.75	1.06	1.06	2.56	3.88	4-0.75	5.25	.81	1.12	1.12	2.62	3.88	4-0.75
1-1/2	5.00	.69	.88	.88	2.44	3.88	4-0.62	6.12	.81	1.19	1.19	2.69	4.50	4-0.88	6.12	.88	1.25	1.25	2.75	4.50	4-0.88
2	6.00	.75	1.00	1.00	2.50	4.75	4-0.75	6.50	.88	1.31	1.31	2.75	5.00	8-0.75	6.50	1.00	1.44	1.44	2.88	5.00	8-0.75
2-1/2	7.00	.88	1.12	1.12	2.75	5.50	4-0.75	7.50	1.00	1.50	1.50	3.00	5.88	8-0.88	7.50	1.12	1.62	1.62	3.12	5.88	8-0.88
3	7.50	.94	1.19	1.19	2.75	6.00	4-0.75	8.25	1.12	1.69	1.69	3.12	6.62	8-0.88	8.25	1.25	1.81	1.81	3.25	6.62	8-0.88
3-1/2	8.50	.94	1.25	1.25	2.81	7.00	8-0.75	9.00	1.19	1.75	1.75	3.19	7.25	8-0.88	9.00	1.38	1.94	1.94	3.38	7.25	8-1.00
4	9.00	.94	1.31	1.31	3.00	7.50	8-0.75	10.00	1.25	1.88	1.88	3.38	7.88	8-0.88	10.00	1.38	2.00	2.00	3.50	7.88	8-1.00
5	10.00	.94	1.44	1.44	3.50	8.50	8-0.88	11.00	1.38	2.00	2.00	3.88	9.25	8-0.88	11.00	1.50	2.12	2.12	4.00	9.25	8-1.00
6	11.00	1.00	1.56	1.56	3.50	9.50	8-0.88	12.50	1.44	2.06	2.06	3.88	10.62	12-0.88	12.50	1.62	2.25	2.25	4.06	10.62	12-1.00
8	13.50	1.12	1.75	1.75	4.00	11.75	8-0.88	15.00	1.62	2.44	2.44	4.38	13.00	12-1.00	15.00	1.88	2.69	2.69	4.62	13.00	12-1.12
10	16.00	1.19	1.94	1.94	4.00	14.25	12-1.00	17.50	1.88	2.62	2.62	4.62	15.25	16-1.12	17.50	2.12	2.88	2.88	4.88	15.25	16-1.25
12	19.00	1.25	2.19	2.19	4.50	17.00	12-1.00	20.50	2.00	2.88	2.88	5.12	17.75	16-1.25	20.50	2.25	3.12	3.12	5.38	17.75	16-1.38
14	21.00	1.38	2.25	2.25	5.00	18.75	12-1.12	23.00	2.12	3.00	3.00	5.62	20.25	20-1.25	23.00	2.38	3.31	3.31	5.88	20.25	20-1.38
16	23.50	1.44	2.50	2.50	5.00	21.25	16-1.12	25.50	2.25	3.25	3.25	5.75	22.50	20-1.38	25.50	2.50	3.69	3.69	6.00	22.50	20-1.50
18	25.00	1.56	2.69	2.69	5.50	22.75	16-1.25	28.00	2.38	3.50	3.50	6.25	24.75	24-1.38	28.00	2.62	3.88	3.88	6.50	24.75	24-1.50
20	27.50	1.69	2.88	2.88	5.69	25.00	20-1.25	30.50	2.50	3.75	3.75	6.38	27.00	24-1.38	30.50	2.75	4.00	4.00	6.62	27.00	24-1.62
24	32.00	1.88	3.25	3.25	6.00	29.50	20-1.38	36.00	2.75	4.19	4.19	6.62	32.00	24-1.62	36.00	3.00	4.50	4.50	6.88	32.00	24-1.88
30	38.75	2.94			5.38	36.00	28-1.38	43.00	3.62			8.25	39.25	28-1.88	43.00	4.00			8.62	39.25	28-2.12
36	46.00	3.56			6.19	42.75	32-1.62	50.00	4.12			9.50	46.00	32-2.12	50.00	4.50			9.88	46.00	32-2.12
42	53.00	3.81			6.75	49.50	36-1.62	50.75	4.69			7.88	47.50	32-1.75	52.00	5.25			8.81	48.25	32-2.00
48	59.50	4.25			7.56	56.00	44-1.62	57.75	5.25			8.81	54.00	32-2.00	59.50	6.00			10.12	55.25	28-2.38
54	66.25	4.75			8.50	62.75	44-1.88	65.25	6.00			9.94	61.00	28-2.38	67.00	6.69			11.38	62.25	28-2.62
60	73.00	5.19			9.44	69.25	52-1.88	71.25	6.44			10.75	67.00	32-2.38	74.25	7.31			12.56	69.00	32-2.88



Nom. Pipe Size	CLASS 600 FLANGES							CLASS 900 FLANGES							CLASS 1500 FLANGES						
	O	C*	Slip-on Thrd. Socket	Lap Joint	Weld Neck	Bolt Circle	No. and Size of Holes	O	C*	Slip-on Thrd. Socket	Lap Joint	Weld Neck	Bolt Circle	No. and Size of Holes	O	C*	Slip-on Thrd. Socket	Lap Joint	Weld Neck	Bolt Circle	No. and Size of Holes
1/2	3.75	.56	.88	.88	2.06	2.62	4-0.62	4.75	.88	1.25	1.25	2.38	3.25	4-0.88	4.75	.88	1.25	1.25	2.38	3.25	4-0.88
3/4	4.62	.62	1.00	1.00	2.25	3.25	4-0.75	5.12	1.00	1.38	1.38	2.75	3.50	4-0.88	5.12	1.00	1.38	1.38	2.75	3.50	4-0.88
1	4.88	.69	1.06	1.06	2.44	3.50	4-0.75	5.88	1.12	1.62	1.62	2.88	4.00	4-1.00	5.88	1.12	1.62	1.62	2.88	4.00	4-1.00
1-1/4	5.25	.81	1.12	1.12	2.62	3.88	4-0.75	6.25	1.12	1.62	1.62	2.88	4.38	4-1.00	6.25	1.12	1.62	1.62	2.88	4.38	4-1.00
1-1/2	6.12	.88	1.25	1.25	2.75	4.50	4-0.88	7.00	1.25	1.75	1.75	3.25	4.88	4-1.12	7.00	1.25	1.75	1.75	3.25	4.88	4-1.12
2	6.50	1.00	1.44	1.44	2.88	5.00	8-0.75	8.50	1.50	2.25	2.25	4.00	6.50	8-1.00	8.50	1.50	2.25	2.25	4.00	6.50	8-1.00
2-1/2	7.50	1.12	1.62	1.62	3.12	5.88	8-0.88	9.62	1.62	2.50	2.50	4.12	7.50	8-1.12	9.62	1.62	2.50	2.50	4.12	7.50	8-1.12
3	8.25	1.25	1.81	1.81	3.25	6.62	8-0.88	9.50	1.50	2.12	2.12	4.00	7.50	8-1.00	10.50	1.88	2.88	2.88	4.62	8.00	8-1.25
3-1/2	9.00	1.38	1.94	1.94	3.38	7.25	8-1.00														
4	10.75	1.50	2.12	2.12	4.00	8.50	8-1.00	11.50	1.75	2.75	2.75	4.50	9.25	8-1.25	12.25	2.12	3.56	3.56	4.88	9.50	8-1.38
5	13.00	1.75	2.38	2.38	4.50	10.50	8-1.12	13.75	2.00	3.12	3.12	5.00	11.00	8-1.38	14.75	2.88	4.12	4.12	6.12	11.50	8-1.62
6	14.00	1.88	2.62	2.62	4.62	11.50	12-1.12	15.00	2.19	3.38	3.38	5.50	12.50	12-1.25	15.50	3.25	4.69	4.69	6.75	12.50	12-1.50
8	16.50	2.19	3.00	3.00	5.25	13.75	12-1.25	18.50	2.50	4.00	4.00	6.38	15.50	12-1.50	19.00	3.62	5.62	5.62	8.38	15.50	12-1.75
10	20.00	2.50	3.38	3.38	6.00	17.00	16-1.38	21.50	2.75	4.25	4.25	7.25	18.50	16-1.50	23.00	4.25	6.25	6.25	10.00	19.00	12-2.00
12	22.00	2.62	3.62	3.62	6.12	19.25	20-1.38	24.00	3.12	4.62	4.62	7.88	21.00	20-1.50	26.50	4.88	7.12	7.12	11.12	22.50	16-2.12
14	23.75	2.75	3.69	3.69	6.50	20.75	20-1.50	25.25	3.38	5.12	5.12	8.38	22.00	20-1.62	29.50	5.25			11.75	25.00	16-2.38
16	27.00	3.00	4.19	4.19	7.00	23.75	20-1.62	27.75	3.50	5.25	5.25	8.50	24.25	20-1.75	32.50	5.75			12.25	27.75	16-2.62
18	29.25	3.25	4.62	4.62	7.25	25.75	20-1.75	31.00	4.00	6.00	6.00	9.00	27.00	20-2.00	36.00	6.38			12.88	30.50	16-2.88
20	32.00	3.50	5.00	5.00	7.50	28.50	24-1.75	33.75	4.25	6.25	6.25	9.75	29.50	20-2.12	38.75	7.00			14.00	32.75	16-3.12
24	37.00	4.00	5.50	5.50	8.00	33.00	24-2.00	41.00	5.50	8.00	8.00	11.50	35.50	20-2.62	46.00	8.00			16.00	39.00	16-3.62
30	44.50	4.50			9.75	40.25	28-2.12	48.50	5.88			12.25	42.75	20-3.12							
36	51.75	4.88			11.12	47.00	28-2.62	57.50	6.75			14.25	50.75	20-3.62							
42	55.25	6.62			11.00	50.50	28-2.62	61.50	8.12			14.62	54.75	24-3.62							
48	62.75	7.44			12.44	57.50	32-2.88	70.25	9.19			16.50	62.50	24-4.12							
54	70.00	8.25			13.75	64.25	32-3.12														
60	78.50	9.19			15.31	71.75	28-3.62														

CLASS 2500 FLANGES																					
1/2	5.25	1.19	1.56	1.56	2.88	3.50	4-0.88														
3/4	5.50	1.25	1.69	1.69	3.12	3.75	4-0.88														
1	6.25	1.38	1.88	1.88	3.50	4.25	4-1.00														
1-1/4	7.25	1.50	2.06	2.06	3.75	5.12	4-1.12														
1-1/2	8.00	1.75	2.38	2.38	4.38	5.75	4-1.25														
2	9.25	2.00	2.75	2.75	5.00	6.75	8-1.12														
2-1/2	10.50	2.25	3.12	3.12	5.62	7.75	8-1.25														
3	12.00	2.62	3.62	3.62	6.62	9.00	8-1.38														
4	14.00	3.00	4.25	4.25	7.50	10.75	8-1.62														
5	16.50	3.62	5.12	5.12	9.00	12.75	8-1.88														
6	19.00	4.25	6.00	6.00	10.75	14.50	8-2.12														
8	21.75	5.00	7.00	7.00	12.50	17.25	12-2.12														
10	26.50	6.50	9.00	9.00	16.50	21.25	12-2.62														
12	30.00	7.25	10.00	10.00	18.25	24.38	12-2.88														

- NOTES:**
- Flange dimensions conform to ANSI B16.5 for sizes 24" and smaller.
 - Thicknesses on blind flanges, 24" and over, to be specified. Dimensions are in inches.
 - Lap joint flanges will be furnished with slip-on "Y" dimensions unless otherwise specified.
 - 26" and Larger are Series A Dimensions**